

# TECHNICAL INFORMATION SHEET

## UltraPly™ TPO XR 135 Membrane

### Item Description

#### UltraPly TPO XR 135 (80 mil)

White Membrane: 10' x 50' (3.0 x 15.2 m) - 80 mil  
 Tan Membrane: 10' x 50' (3.0 x 15.2 m) - 80 mil  
 Gray Membrane: 10' x 50' (3.0 x 15.2 m) - 80 mil

### Item Number

W56TXR3Y99  
 W56TXR3T99  
 W56TXR3G99

Meets or exceeds ASTM D 6878

## Product Information

### Description:

Firestone UltraPly TPO XR 135 Membrane is a flexible Thermoplastic Polyolefin (TPO) roofing membrane that is produced with polyester weft-inserted reinforcement and an 8 ounce polyester fleece backing. UltraPly TPO XR 135 Membrane meets or exceeds all requirements for ASTM D 6878 Specification. This is a heat weldable UltraPly TPO membrane with a thickness of 80 mil (2.03 mm). This membrane is ideal for a variety of new or re-roofing applications.

### Method of Application:

1. Substrates must be clean, dry, smooth, and free of sharp edges, fins, loose or foreign materials, oil, grease, and other materials that may damage the membrane.
2. All rough surfaces that can damage the membrane shall be repaired as specified to offer a smooth substrate.
3. All surface voids greater than ¼" (6.4 mm) wide shall be properly filled with an acceptable fill material.
4. UltraPly TPO XR membrane may be fully adhered using Firestone XR Bonding Adhesive, I.S.O.Spray™ R Insulation Adhesive or hot asphalt; or adhered in adhesive beads using XR Stick™ Adhesive. UltraPly TPO XR 135 Membrane can also be mechanically attached.

### Storage:

- Store away from sources of punctures and physical damage.
- Assure that structural decking will support the loads incurred by material when stored on rooftop. The deck load limitations should be specified by the project designer.
- Store away from ignition sources as membrane will burn when exposed to open flame.

### Precautions:

- Review Safety Data Sheets (SDS) for safety information.
- Exercise caution when lifting, moving, transporting, storing or handling membrane rolls to avoid sources of punctures and possible physical damage.
- Contact your Firestone Technical Services Advisor at 1-800-428-4511 for specific recommendations regarding chemical or waste product compatibility with Firestone UltraPly TPO XR Membrane.

### LEED® Information:

Post-Consumer Recycled Content: 0%  
 Post Industrial Recycled Content: 15%  
 Manufacturing Location: Tuscumbia, AL

\*NOTE: LEED® is a registered trademark of the U.S. Green Building Council.



ESR-2831

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### Product Sizes

<b>Membrane Thickness:</b> 0.080" (2.03 mm)		<b>Membrane Weight:</b> 0.42 lb/ft <sup>2</sup> (2.1 kg/m <sup>2</sup> )	
<b>Available Sizes</b>		<b>Available Colors</b>	
10' x 50' (3.0 x 15.2 m)		White, Tan, Grey	

### Typical Properties

Property	ASTM Standard	Performance Minimum	Typical Performance-80 mil
Overall Thickness:	D 751	0.039" (1.0 mm)	0.080" (2.03 mm) ± 10%
Coating over Scrim:	D 7635	0.015" (0.381 mm)	0.033" (0.84 mm)
Breaking Strength:	D 751, Grab Method	220 lbf (979 N)	460 lbf (2,046 N)
Elongation of Reinforcement Break:	D 751, Grab Method	15%	25%
Tearing Strength:	D 751	55 lbf (245 N)	120 lbf (534 N)
Brittleness Point:	D 2137	-40 °F (-40 °C)	Pass
Ozone Resistance, No Cracks:	D 1149	Pass	Pass
<b>Properties After Heat Aging (Retained Values) (ASTM D 573-5376 h (224 days or 32 weeks) at 240 °F (116 °C)):</b>			
Breaking Strength:	D 751, Grab Method	90% Minimum	> 90%
Elongation at Break:	D 751, Grab Method	90% Minimum	> 90%
Tearing Strength:	D 751	60% Minimum	> 60%
Weight of Change:	----	± 1% Maximum	< 1%
Linear Dimension Change:	D 1204, 6 h at 158 °F (70 °C)	± 1% Maximum	< 1%
Water Absorption:	D 471	± 3% Maximum	< 3%
Weather Resistance, 176 °F (80 °C) Black Panel, no cracking, crazing when wrapped around a 3" (76.2 mm) mandrel and inspected at 7X magnification:	G 155	> 60,000 kJ/m <sup>2</sup>	> 60,000 kJ/m <sup>2</sup>
Puncture Resistance:	FTM 101C, Method 2031	----	450 lbf (2,002 N)
Dynamic Puncture Resistance MD:	D 5635	----	Pass (60 J)
Dynamic Puncture Resistance CD:	D 5635	----	Pass (60 J)
Static Puncture Resistance:	D 5602	----	Pass (25 kg)
Air Permeance (Material):	E 2178*	ft <sup>3</sup> /ft <sup>2</sup> (L/(s·m <sup>2</sup> ))	Pass
*The ASTM 2178 values listed are for the air permeance of the UltraPly TPO XR 135 Membrane component only. For use of the product as a component in an air barrier assembly, please consult your Firestone Building Systems Advisor (BSA), Code Agency or Authority having Jurisdiction (AHJ) for the acceptable air barrier assembly details.			

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## UltraPly™ TPO XR 135 Membrane

### Radiative Properties

<b>Cool Roof Rating Council (CRRC): Initial / 3 yr</b>	<b>White</b>	<b>Tan</b>	<b>Gray</b>
Solar Reflectance	0.79 / 0.68	0.61 / 0.55	0.34 / 0.34
Thermal Emittance	0.85 / 0.83	0.81 / 0.84	0.89 / 0.88
Solar Reflectance Index (SRI)	98 / 81	71 / 63	37 / 36
Rated Product ID	0008	0015	0032
Licensed Manufacturer ID	0608	0608	0608
Classification	Production Line	Production Line	Production Line
<b>ENERGY STAR®: Initial / 3 yr</b>	<b>White</b>		
Solar Reflectance	0.79 / 0.78*	---	---
Thermal Emittance	0.85		
* White membrane sample cleaned prior to age test.			
<b>LEED®</b>	<b>White</b>	<b>Tan</b>	<b>Gray</b>
Solar Reflectance – ASTM E 903	0.81	0.63	0.37
Thermal Emittance – ASTM E 408	0.95	0.95	0.95
Solar Reflectance Index (SRI) – ASTM E 1980	102	77	43



ENERGY STAR is only valid in the United States



Please contact Firestone Technical Services Department at 1-800-428-4511 for further information.

*This sheet is meant to highlight Firestone products and specifications and is subject to change without notice. Firestone takes responsibility for furnishing quality materials which meet published Firestone product specifications or other technical documents, subject to normal roof manufacturing tolerances. Neither Firestone nor its representatives practice architecture. Firestone offers no opinion on and expressly disclaims any responsibility for the soundness of any structure. Firestone accepts no liability for structural failure or resultant damages. Consult a competent structural engineer prior to installation if the structural soundness or structural ability to properly support a planned installation is in question. No Firestone representative is authorized to vary this disclaimer.*